



TECHNICAL DATA

SCAPA T002

Acrylic Transfer Adhesive

DESCRIPTION

Scapa T002 is an acrylic transfer adhesive supplied with a 47# kraft release liner.

APPLICATIONS

- Graphic arts applications
- Picture framing
- Photo mounting
- Product assembly

PRODUCT BENEFITS

- Acid neutral (ph 7) acrylic adhesive
- Glass fibers in adhesive provides dimensional stability
- High grab characteristics ensures successful splice
- Excellent resistance to UV exposure
- Good initial tack
- Good ultimate bonding power

TECHNICAL PROPERTIES

Adhesive Thickness (acrylic)	1.6 mils (.041 mm)
Liner Weight	80 g/m ²

ADHESIVE TEST DATA

Peel Adhesion	<u>Oz./Inch</u>	<u>(N/25mm)</u>
	25	7
Operating Temperature Range	32°F to 360°F (0°C to 182°C)	

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RECOMMENDATIONS

Application to Primary Surface:

Unwind adhesive film or tape and apply the adhesive side to the mounting surface. Apply firm pressure. Recommended application temperature to achieve best results is 65° F (18° C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65° F (18° C) or above.

Application to Secondary Surface:

Peel off the protective release liner and apply the adhesive side to the desired surface. Apply firm pressure. Recommended application temperature to achieve best results is 65° F (18° C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65° F (18° C) or above.

NOTE: 1. When applying pressure sensitive adhesive films to any surface, be sure that the surface is free from oil or other surface contaminants such as powder, dust, or release agents. Adhesive performance should be carefully checked when used on substrates containing plasticizers.

2. Shelf life is one year from date of shipment when stored in a cool dry place below 76° F (24°C). Rolls should be stored on end.